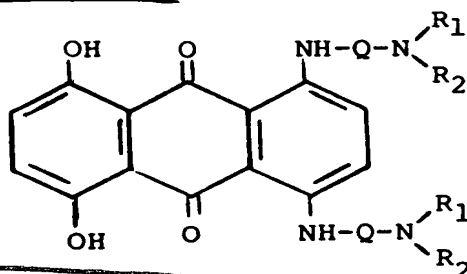


su,cc

# BRIEF SUMMARY OF THE INVENTION

This invention relates to new organic compounds and, more particularly, is concerned with novel symmetrical 1,4-bis(substituted-amino)-5,8-dihydroxyanthraquinones which may be represented by the following general formula:

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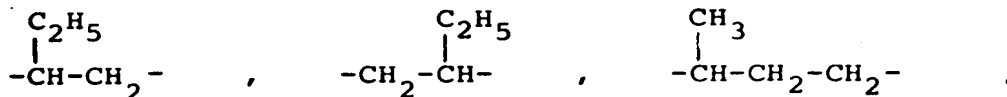


(I)

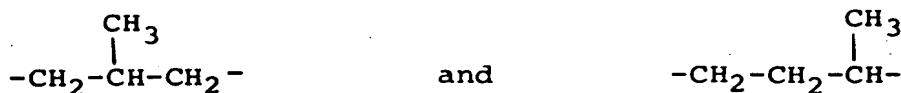
PS

wherein Q is a divalent moiety selected from the group consisting of those of the formulae:

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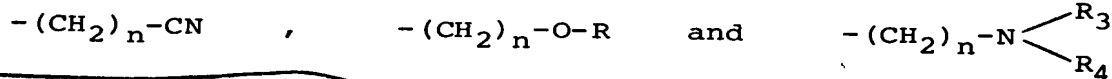


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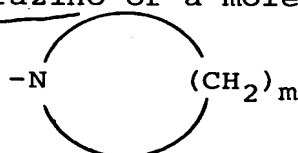
wherein n is an integer from 2 to 4, inclusive; R<sub>1</sub> and R<sub>2</sub> are each individually selected from the group consisting of hydrogen, alkyl having from 1 to 4 carbon atoms, monohydroxyalkyl having from 2 to 4 carbon atoms and wherein the carbon atom alpha to the nitrogen atom may not bear an hydroxy group, dihydroxyalkyl having from 3 to 6 carbon atoms and wherein the carbon atom alpha to the nitrogen atom may not bear an hydroxy group, formyl, alkanoyl having from 2 to 4 carbon atoms, trifluoroacetyl and moieties of the formulae:

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003bx



PS wherein n is an integer from 2 to 4, inclusive, R is alkyl having from 1 to 4 carbon atoms, and R<sub>3</sub> and R<sub>4</sub> are each individually selected from the group consisting of hydrogen, alkyl having from 1 to 4 carbon atoms, and monohydroxyalkyl having from 2 to 4 carbon atoms and wherein the carbon atom alpha to the nitrogen atom may not bear an hydroxy group, and R<sub>3</sub> and R<sub>4</sub> taken together with their associated N(itrogen) is morpholino, thiomorpholino, piperazino, 4-methyl-1-piperazino or a moiety of the formula:

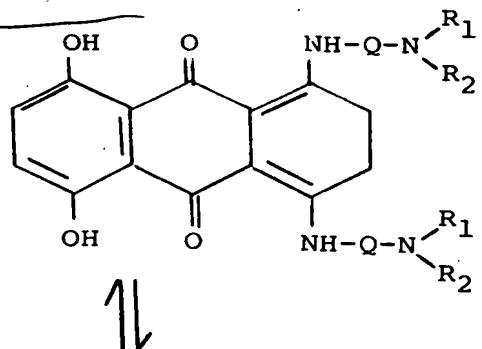


0031x

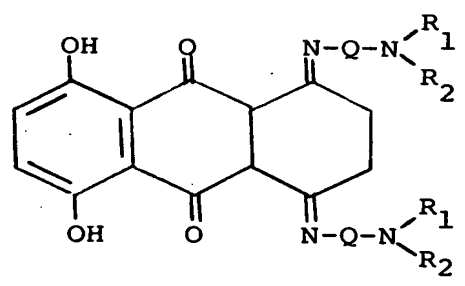
PS wherein m is an integer from 2 to 6, inclusive; with the first proviso that the ratio of the total number of carbon atoms to the sum of the total number of oxygen atoms plus the total number of nitrogen atoms in the side chains at the 1-position and the 4-position may not exceed 4 and with the second proviso that R<sub>1</sub> and R<sub>2</sub> may not both be hydrogen or alkyl. Suitable monohydroxyalkyl and dihydroxyalkyl groups contemplated by the present invention are, for example, β-hydroxyethyl, β-hydroxypropyl, γ-hydroxypropyl, 2,3-dihydroxypropyl, 2,4-dihydroxybutyl, and the like. Also included within the purview of the present invention are the leuco bases and tautomers thereof which may be represented by the following general formulae:

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(62), 65

0040x



(II, leuco bases)



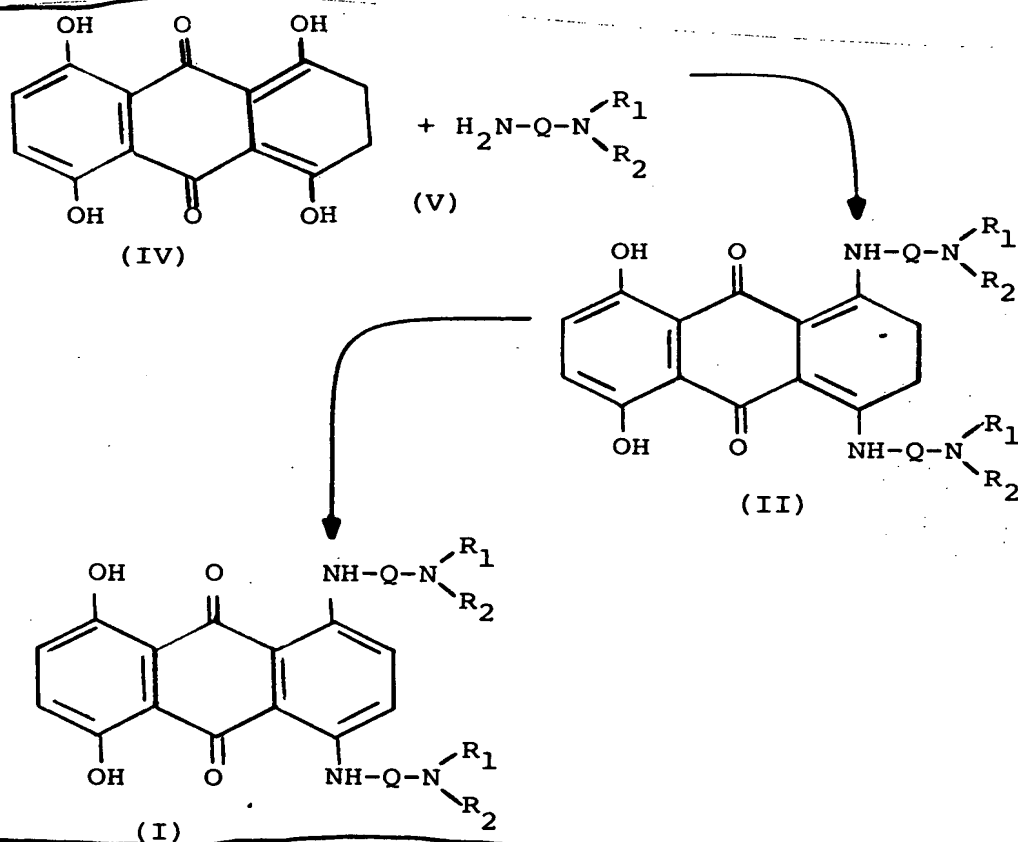
(III, tautomeric form)

wherein R<sub>1</sub>, R<sub>2</sub> and Q are as hereinabove defined.

# DETAILED DESCRIPTION OF THE INVENTION

The novel compounds of the present invention are obtainable as reddish brown to blue black crystalline materials having characteristic melting points and absorption spectra and which may be purified by leaching with lower alkanols since many of the free bases are insoluble in water and some of them are insoluble in most organic solvents. The organic bases of this invention (I, II and III) form non-toxic acid-addition salts with a variety of pharmacologically acceptable organic and inorganic salt-forming reagents. Thus, acid-addition salts, formed by admixture of the organic free base with 1,2 or up to eight equivalents of an acid, suitably in a neutral solvent, are formed with such acids as sulfuric, phosphoric, hydrochloric, hydrobromic, sulfamic, citric, lactic, malic, succinic, tartaric, acetic, benzoic, gluconic, ascorbic, and the like. For purposes of this invention the free bases are equivalent to their non-toxic acid-addition salts. The acid-addition salts of the organic bases of the present invention are, in general, crystalline solids, relatively soluble in water, methanol and ethanol but relatively insoluble in non-polar organic solvents such as diethyl ether, benzene, toluene, and the like.

The novel compounds of the present invention may be readily prepared in accordance with the following reaction scheme:



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wherein  $R_1$ ,  $R_2$  and  $Q$  are as hereinabove defined. In accordance with this reaction scheme, leuco 1,4,5,8-tetrahydroxyanthraquinone (IV) is condensed with an appropriate alkylene diamine (V) in a solvent such as N,N,N',N'-tetramethylethylenediamine, methanol, ethanol, water, dimethylformamide, or mixtures thereof at from about 40°C. to about 60°C. under an atmosphere of nitrogen for several hours to produce the corresponding leuco bases (II). The leuco bases (II) may be readily oxidized to the fully aromatic derivatives (I) by a variety of methods such as air oxidation or treatment with hot nitrobenzene, or treatment with chloranil, hydrogen peroxide, or sodium perborate.

The novel compounds described herein are useful as chelating, complexing or sequestering agents. The complexes formed with polyvalent metal ions are particularly stable and usually soluble in various organic solvents. These proper-

ties, of course, render them useful for a variety of purposes wherein metal ion contamination presents a problem; e.g., as stabilizers in various organic systems such as saturated and unsaturated lubricating oils and hydrocarbons, fatty acids and waxes, wherein transition metal ion contamination accelerates oxidative deterioration and color formation. They are further useful in analyses of polyvalent metal ions which may be complexed or extracted by these materials and as metal carriers. Other uses common to sequestering agents are also apparent for these compounds. In addition, the leuco bases (II) are useful as intermediates in the preparation of the fully aromatic derivatives (I).

The novel compounds of the present invention also possess the property of inhibiting the growth of transplanted mouse tumors as established by the following tests.

Lymphocytic leukemia P388 test

The animals used are DBA/2 mice all of one sex, weighing a minimum of 17 g. and all within a 3 gram weight range. There are 5 or 6 animals per test group. The tumor transplant is by intraperitoneal injection of 0.1 ml. of dilute ascitic fluid containing  $10^6$  cells of lymphocytic leukemia P388. The test compounds are administered intraperitoneally on days one, 5 and 9 (relative to tumor inoculation) at various doses. The animals are weighed and survivors are recorded on a regular basis for 30 days. The median survival time and the ratio of survival time for treated (T)/control (C) animals are calculated. The positive control compound is 5-fluorouracil given as a 60-mg./kg. injection. The results of this test with representative

compounds of the present invention appear in Table I. The  
criterion for efficacy is  $T/C \times 100 \geq 125\%$ .

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TABLE I

Lymphocytic Leukemia P388 Test

Compound	Dose mg./kg.	Median Survival Time (Days)	T/C : 100 (Percent)
Leuco-1,4-bis[(2-dimethylamino-ethyl)amino]-5,8-dihydroxy-anthraquinone	100	24.5	245
	50	24.5	245
	25	19.0	190
	12	17.5	175
	6	16.0	160
	3	14.5	145
	1.5	13.0	130
Control	0	10.0	-
5-Fluorouracil	60	19.0	190
1,4-Bis[(2-dimethylaminoethyl)-amino]-5,8-dihydroxy-anthraquinone	50	25.0	278
	25	20.5	228
	12	23.0	256
	6	21.0	233
	3	19.5	217
	0	9.0	-
	60	19.5	217
Control	0	9.0	-
5-Fluorouracil	60	19.5	217
Leuco-1,4-bis(2-morpholinoethyl)-amino)-5,8-dihydroxy-anthraquinone	200	13.0	137
	100	12.0	126
	50	11.0	116
	25	12.0	126
	0	9.5	-
	60	19.5	205
Control	0	9.5	-
5-Fluorouracil	60	19.5	205

TABLE I (continued)

Compound	Dose mg./kg.	Median Survival Time (Days)	T/C x 100 (Percent)
1,4-Bis(2-morpholinoethylamino)- -5,8-dihydroxy-anthraquinone	200 100	14.0 12.0	147 126
Control 5-Fluorouracil	0 60	9.5 19.5	- 205
Leuco-1,4-bis[(2-diethylamino- ethyl) amino]-5,8-dihydroxy-anthra- quinone	200 100 50 25 12	17.0 17.0 15.0 13.0 12.0	179 179 158 137 126
Control 5-Fluorouracil	0 60	9.5 19.5	- 205
1,4-Bis[(2-diethylaminoethyl)- amino]-5,8-dihydroxy-anthraquinone	200 100 50 25 12	20.0 18.0 15.0 16.0 12.0	210 189 158 168 126
Control 5-Fluorouracil	0 60	9.5 19.5	- 205



TABLE I (continued)

Compound	Dose mg./kg.	Median Survival Time (Days)	T/C x 100 (Percent)
Leuco-1,4-bis[(2-(1-pyrrolidinyl)-ethyl)amino]-5,8-dihydroxy-anthraquinone	200 100 50 25	23.0 19.0 16.0 15.0	209 173 145 136
Control 5-Fluorouracil	0 60	11.0 20.0	- 182
1,4-Bis[(2-(1-pyrrolidinyl)ethyl)-amino]-5,8-dihydroxy-anthraquinone	100 50 25 12	24.0 23.0 21.0 18.0	218 209 191 164
Control 5-Fluorouracil	0 60	11.0 20.0	- 182
1,4-Bis[(3-dimethylaminopropyl)-amino]-5,8-dihydroxy-anthraquinone	50 25 12	15.5 15.5 15.0	129 129 125
Control 5-Fluorouracil	0 60	12.0 19.5	- 162

TABLE I (continued)

Compound	Dose mg./kg.	Median Survival Time (Days)	T/C x 100 (Percent)
Leuco-1,4-bis[(2-aminoethyl)- amino]-5,8-dihydroxy-anthraquinone	100	19.0	158
	50	23.0	192
	25	19.0	158
	12	18.0	150
	0	12.0	-
Control 5-Fluorouracil	60	19.5	162
Leuco-1,4-bis(3-aminopropylamino)- -5,8-dihydroxy-anthraquinone	200	18.0	150
	100	18.0	150
	50	16.0	133
	25	18.0	150
	12	16.0	133
Control 5-Fluorouracil	0 60	12.0 19.5	- 162
Leuco-1,4-bis[2-(2-methylamino- ethylamino)ethylamino]-5,8-dihy- droxyanthraquinone	200	2.0	18.0
	100	26.0	236.0
	50	28.0	255.0
	25	21.0	191.0
	12.5	16.0	145.0
	6.2	15.0	136
Control 5-Fluorouracil	0 60	11.0 17.0	- 170

TABLE I (continued)

Compound	Dose mg./kg.	Median Survival Time (Days)	T/C x 100 (Percent)
Leuco-1,4-bis[2-dimethylaminopropylamino]-5,8-dihydroxyanthraquinone	200 100 50 25 12.5	18.0 15.0 14.0 13.0 11.0	200 167 156 144 122
Control 5-Fluorouracil	0 60	9.0 18.5	- 206
1,4-Bis[2-(2-hydroxyethylamino)ethylamino]-5,8-dihydroxyanthraquinone Dihydrochloride	12.5 6.2 3.1 1.5 0.78 0.39 0.19 0.09 0.04	13.0 20.0 22.0 >29.0 >29.0 27.0 25.0 21.0 20.0	130 200 220 >290 >290 270 250 210 200
Control 5-Fluorouracil	0 60	10.0 20.0	- 200
Leuco-1,4-bis[2-(1-piperazinyl)ethylamino]-5,8-dihydroxyanthraquinone	200 100 50 25 12.5	7.0 21.0 16.0 15.0 14.0	78 233 178 167 156
Control 5-Fluorouracil	0 60	9.0 18.5	- 206

TABLE I (continued)

Compound	Dose mg./kg.	Median Survival Time (Days)	T/C x 100 (Percent)
1,4-Bis [2-(methylamino)ethylamino]- -5,8-dihydroxyanthraquinone dihydro- chloride	25	9.0	86
	12.5	16.0	152
	6.2	20.0	190
	3.1	22.0	210
	1.5	22.5	214
	0.78	18.5	176
	0.39	19.5	186
	0.19	18.5	176
	0.09	18.0	171
	0.04	17.0	162
Control 5-Fluorouracil	0	10.5	-
	60	18.0	171
Leuco-1,4-bis [2-(2-hydroxyethylamino) ethylamino]-5,8-dihydroxyanthraquinone	25	12.0	114
	12.5	23.5	224
	6.2	23.0	219
	3.1	26.0	248
	1.5	>30.0	>286
	0.78	28.0	267
	0.39	22.0	209
	0.19	21.5	205
	0.09	21.5	205
	0.04	18.5	176
Control 5-Fluorouracil	0	10.5	-
	60	18.0	171

TABLE I (continued)

Compound	Dose mg./kg.	Median Survival Time (Days)	T/C x 100 (Percent)
Leuco-1,4-bis(4-aminobutyl- amino)-5,8-dihydroxyanthra- quinone	400 300 200 100	20.0 18.0 17.0 14.0	190 171 162 133
Control 5-Fluorouracil	0 60	10.5 17.5	- 162
Leuco-1,4-bis[2-(methyl- amino)ethylamino]-5,8- -dihydroxyanthraquinone	50 25 12.5 6.2 3.1 1.5	6.0 19.0 19.0 21.0 15.0 13.0	55 173 173 191 136 118
Control 5-Fluorouracil	0 60	11.0 18.5	- 168
Leuco-1,4-bis[2-(2-isopropyl- amino)ethylamino]-5,8-dihy- droxyanthraquinone	100 50 25 12.5	8.0 19.0 17.0 15.0	73 173 155 136
Control 5-Fluorouracil	0 60	11.0 20.5	- 186

TABLE I (continued)

Compound	Dose mg./kg.	Median Survival Time (Days)	T/C x 100 (Percent)
1,4-Bis[2-(2-aminoethylamino) ethylamino]-5,8-dihydroxyanth- raquinone	200 100 50 25	17.0 16.0 14.0 13.0	162 152 133 124
Control 5-Fluorouracil	0 60	10.5 17.0	- 162
Leuco-1,4-[2-[di (8-hydroxy- ethyl) amino]ethylamino-5,8- -dihydroxyanthraquinone	200 100 50 25 12.5 6.2	19.0 17.0 16.0 15.0 13.5 12.0	190 170 160 150 135 120
Control 5-Fluorouracil	0 40	10.0 18.0	- 180
1,4-Bis[2-(2-hydroxy-1-pro- pylamino)ethylamino]1,4-di- hydroxyanthraquinone dihy- drochloride	25 12.5 6.2 3.1 1.56 0.78 0.39	12.0 24.0 23.0 22.0 19.0 19.0 17.5	120 240 230 220 190 190 175
Control 5-Fluorouracil	0 40	10.0 18.0	- 180

TABLE I (continued)

Compound	Dose mg./kg.	Median Survival Time (Days)	T/C x 100 (Percent)
1,4-Bis[2, [2-(1-morpholino)ethyl- amino]ethylamino]5,8-dihydroxyan- thraquinone tetrahydrochloride	200 100 50 25 12.5 6.2 3.1	9.5 20.0 18.5 19.5 15.0 14.0 13.0	95 200 185 195 150 140 130
Control 5-Fluorouracil	0 40	10.0 18.0	- 180
1,4-Bis[2-(3-hydroxy-1-propyl- amino)ethylamino]5,8-dihydroxy- anthraquinone dihydrochloride	25 12.5 6.25 3.1 1.56 0.78	8.5 >30.0 26.0 25.0 22.0 21.5	77 >273 236 227 200 195
Control 5-Fluorouracil	0 40	11.0 18.0	- 164
Leuco-1,4-bis[2-(3-hydroxy-1- propylamino)ethylamino]5,8- -dihydroxyanthraquinone	200 100 50 25 12.5 6.25 3.1 1.56 0.78	14.0 38.0 34.0 22.0 19.5 16.5 18.5 19.5 18.0	127 345 309 200 177 150 168 177 164
Control 5-Fluorouracil	0 40	11.0 17.0	- 155

TABLE I (continued)

Compound	Dose mg./kg.	Median Survival Time (Days)	T/C x 100 (Percent)
1,4-Bis[2-[di(β-hydroxyethyl)-amino]ethylamino]5,8-dihydroxyanthraquinone dihydrochloride	200	>30.0	>333
	100	22.0	244
	50	20.5	228
	25	21.5	239
	12.5	18.5	206
	6.2	18.5	206
	3.1	19.0	211
	1.56	16.0	178
	0.78	14.5	161
	0	9.0	-
Control 5-Fluorouracil	60	20.5	228
Leuco-1,4-bis[3-(2-hydroxyethylamino)-1-propylamino]-5,8-dihydroxyanthraquinone	200	33.5	305
	100	27.5	250
	50	25.0	227
	25	18.5	168
	12.5	19.0	173
	6.25	18.0	164
	3.12	15.0	136
	0	11.0	-
	40	17.5	159
Control 5-Fluorouracil	40	17.5	159
Leuco-1,4-bis[2-(2-hydroxy-1-propylamino)ethylamino]-1,4-dihydroxyanthraquinone	200	9.0	82
	100	26.5	241
	50	24.0	218
	25	20.5	186
	12.5	21.5	195
	6.25	20.0	182
	0	11.0	-
	40	17.5	159
Control 5-Fluorouracil	40	17.5	159



TABLE I (continued)

Compound	Dose mg./kg.	Median Survival Time (Days)	T/C x 100 (Percent)
1,4-Bis[3-(2-hydroxyethyl- amino)-1-propylamino]5,8- dihydroxyanthraquinone dihydrochloride	100	12.5	114
	50	32.0	291
	25	26.5	241
	12.5	22.5	205
	6.25	19.0	173
	3.12	19.0	173
	1.56	16.0	145
Control 5-Fluorouracil	0	11.0	-
	40	17.5	159
1,4-Bis[2-(1-aziridino)ethyl- amino]-5,8-dihydroxyanthra- quinone	100	28.5	285
	50	21.5	215
	25	20.0	200
	12.5	20.5	205
	6.25	18.5	185
	3.12	19.5	195
	1.56	17.0	170
Control 5-Fluorouracil	0	14.0	140
	60	20.5	-
			205

TABLE I (continued)

Compound	Dose mg./kg.	Median Survival Time (Days)	T/C x 100 (Percent)
1,4-Bis[2-(2-methylaminoethyl- amino)ethylamino]-5,8-dihydrox- yanthraquinone tetrahydrochloride	100	22.0	220
	50	22.0	220
	25	19.5	195
	12.5	17.0	170
	6.25	16.0	160
	1.12	13.5	135
Control 5-Fluorouracil	1.56	13.0	130
	0	10.0	-
	40	16.0	160
1,4-Bis(2-aminoethylamino)- -5,8-dihydroxyanthraquinone dihydrochloride	12.5	8.0	73
	6.2	15.5	141
	3.1	30.0	273
	1.56	20.0	182
	0.78	24.5	223
	0.39	25.5	232
	0.19	23.0	209
	0	11.0	-
Control 5-Fluorouracil	60	20.5	186

9 Lymphocytic leukemia P388 test

5 P The procedure used is the same as for the previously described test for lymphocytic leukemia P388 except that the test compounds are administered orally at various doses rather than intraperitoneally. The results of this test with typical compounds of the present invention appear in Table II.

33,24 The criterion for efficacy is  $T/C \times 100 \geq 125\%$ .

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TABLE II

Lymphocytic Leukemia P388 Test (Oral Drug Administration)

Compound	Dose mg./kg.	Median Survival Time (Days)	T/C x 100 (Percent)
Leuco-1,4-bis[(2-dimethylamino-ethyl)amino]-5,8-dihydroxy-anthraquinone	50 25 12	16.0 13.5 12.5	160 135 125
Control 5-Fluorouracil*	0 60	10.0 19.0	- 190
1,4-Bis[(2-dimethylaminoethyl)-amino]-5,8-dihydroxy-anthraquinone	12 6 3	16.0 16.0 15.0	139 139 130
Control 5-Fluorouracil*	0 60	11.5 20.0	- 174

\*5-Fluorouracil administered intraperitoneally.

p  
Melanotic Melanoma B16

p The animals used are C57BC/6 mice, all of the same sex, weighing a minimum of 17 g. and all within a 3-g. weight range. There are normally 10 animals per test group. A one-gram portion of melanotic melanoma B16 tumor is homogenized in 10 ml. of cold balanced salt solution and a 0.5-ml. aliquot of the homogenate is implanted intraperitoneally into each of the test mice. The test compounds are administered intraperitoneally on days one through 9 (relative to tumor inoculation) at various doses. The animals are weighed and survivors are recorded on a regular basis for 60 days. The median survival time and the ratio of survival time for treated (T)/control (C) animals are calculated. The positive control compound is 5-fluorouracil given as a 20-mg./kg. injection. The results of this test with representative compounds of the present invention appear in Table III. The criterion for efficacy is  $T/C \times 100 \geq 125\%$ .

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TABLE III

Melanotic Melanoma B16 Test

Compound	Dose mg./kg.	Median Survival Time (Days)	T/C x 100 (Percent)
Leuco-1,4-bis[(2-dimethylamino-ethyl)amino]-5,8-dihydroxy-anthraquinone	25 12 6 3	25.0 23.0 21.5 21.0	151 139 130 127
Control 5-Fluorouracil	0 20	16.5 25.0	- 151
1,4-Bis[(2-dimethylaminoethyl)-amino]-5,8-dihydroxy-anthraquinone	25 12 6 3	24.5 28.5 27.0 25.5	136 158 150 142
Control 5-Fluorouracil	0 20	18.0 26.0	- 144
Leuco-1,4-bis[(2-diethylamino-ethyl)amino]-5,8-dihydroxy-anthraquinone	50	23.0	139
Control 5-Fluorouracil	0 20	16.5 25.0	- 151

TABLE III (continued)

Compound	Dose mg./kg.	Median Survival Time (Days)	T/C x 100 (Percent)
1,4-Bis[(2-diethylaminoethyl)- amino]-5,8-dihydroxy-anthraquinone	50	20.5	125
Control	0	16.5	-
5-Fluorouracil	20	25.0	151
Leuco-1,4-bis[(2-(1-pyrrolidinyl)- ethylamino]-5,8-dihydroxy-anthra- quinone	50	23.0	144
	25	22.0	137
	12	21.0	131
Control	0	16.0	-
5-Fluorouracil	20	26.5	166
1,4-Bis[(2-(1-pyrrolidinyl)ethyl)- amino]-5,8-dihydroxy-anthraquinone	25	24.5	153
	12	22.0	137
	6	22.0	137
Control	0	16.0	-
5-Fluorouracil	20	26.5	166

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TABLE III (continued)

Compound	Dose mg./kg.	Median Survival Time (Days)	T/C x 100 (Percent)
1,4-Bis[(3-dimethylaminopropyl)- amino]-5,8-dihydroxy-anthraquinone	25	20.0	125
Control	0	16.0	-
5-Fluorouracil	20	26.5	166
Leuco-1,4-bis[(2-aminoethyl)- amino]-5,8-dihydroxy-anthraquinone	12	32.0	200
Control	0	16.0	-
5-Fluorouracil	20	26.5	166
Leuco-1,4-bis(3-aminopropylamino)- -5,8-dihydroxy-anthraquinone	50	31.5	197
	25	27.0	169
	12	23.5	147
	6	22.5	141
Control	0	16.0	-
5-Fluorouracil	20	26.5	166



TABLE III (continued)

Compound	Dose mg./kg.	Median Survival Time (Days)	T/C x 100 (Percent)
Leuco-1,4-bis[2-(2-methylamino-ethylamino)-5,8-dihydroxyanthraquinone]	50 25 12.5 6.2	12.5 35.0 39.5 28.5	73 206 232 168
Control 5-Fluorouracil	0 20	17.0 30.0	- 176
Leuco-1,4-bis[2-(1-piperazinyl)ethylamino]-5,8-dihydroxyanthraquinone	50 25 12.5 6 3	34.5 30.5 26.0 22.0 20.5	203 179 153 129 121
Control 5-Fluorouracil	0 20.0	17.0 30	- 176
1,4-Bis[2-(2-aminoethylamino)ethylamino]-5,8-dihydroxyanthraquinone	50 25 12 6	24.0 22.5 22.0 20.0	150 141 138 125
Control 5-Fluorouracil	0 20	16.0 27.0	- 169

TABLE III (continued)

Compound	Dose mg./kg.	Median Survival Time (Days)	T/C x 100 (Percent)
Leuco-1,4-bis[2-dimethylamino- propylamino]-5,8-dihydroxyanthra- quinone	100 50 25 12.5 6	21.0 28.5 24.5 20.5 19.5	124 168 144 121 115
Control 5-Fluorouracil	0 20	17.0 30.0	- 176
1,4-Bis[2-(2-hydroxyethylamino) ethylamino]-5,8-dihydroxyanthra- quinone dihydrochloride	12 6 3 1.5 0.7 0.3 0 60	11.0 15.0 >28.5 >34.0 >34.0 34.0 15.0 23.0	73 100 >190 >227 >227 227 - 153
Control 5-Fluorouracil			

TABLE III (continued)

Compound	Dose mg./kg.	Median Survival Time (Days)	T/C x 100 (Percent)
Leuco-1,4-bis[2-(2-isopropylamino) ethylamino]-5,8-dihydroxyanthra- quinone	50 25 12 6	6.5 31.0 30.0 25.0	39 188 182 151
Control 5-Fluorouracil	0 20	16.5 16.5	- 100
1,4-Bis[2-(methylamino)ethyl- amino]-5,8-dihydroxyanthra- quinone dihydrochloride	12.5 6.2 3.1 1.5 0.78 0.39 0.19	11.5 26.5 49.0 33.0 35.0 25.0 29.5	59 136 251 169 179 128 151
Control 5-Fluorouracil	0 60	19.5 25.0	- 128

TABLE III (continued)

Compound	Dose mg./kg.	Median Survival Time (Days)	T/C x 100 (Percent)
Leuco-1,4-bis(4-aminobutyl- amino)-5,8-dihydroxyanthra- quinone	100 50 25 12	21.0 20.0 18.5 16.0	124 118 109 94
Control 5-Fluorouracil	0 20	17.0 30.0	- 176
Leuco-1,4-bis[2-(2-hydroxy- ethylamino(ethylamino)-5,8- -dihydroxyanthraquinone	6 3 1.5 0.75 0.37	9.5 20.5 30.0 28.5 22.0	59 128 187 178 137
Control 5-Fluorouracil	0 20	16.0 27.5	- 172
Leuco-1,4-bis[2-(methylamino) ethylamino]-5,8-dihydroxyanthra- quinone	12 6 3 1.5 0.7	28.0 32.5 31.0 36.0 27.5	175 203 194 225 172
Control 5-Fluorouracil	0 20	16.0 27.5	- 172

8 Ridgway Osteogenic Sarcoma

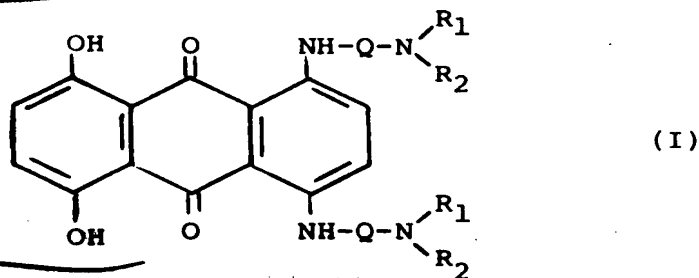
P The animals used are AKD<sub>2</sub>F<sub>1</sub>/J mice, all of the same sex, weighing a minimum of 17 g. and all within a three-gram weight range. There are normally 8 animals per test group. The tumor is administered subcutaneously by trocar as five 2-mm. fragments per mouse. The test compounds are administered intraperitoneally every 4 days for a total of 6 inoculations beginning on day 15 (relative to tumor inoculation) at various doses. The animals are weighed and survivors are recorded on a regular basis for 90 days. The regression of tumors is recorded in all test animals. Table IV gives the result of this test with a representative compound of this invention in terms of the percentage of animals showing tumor regression.

TABLE IV

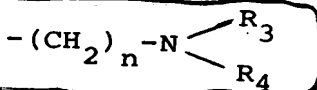
## Ridgway Osteogenic Sarcoma

Compound	Dose (mg./kg.)	1 Day Before Therapy		7 Days After Therapy Stopped				63 Days After Therapy Stopped		
		No. Mice Per Group	Tumor (mm.) <sup>2</sup>	No. Without Tumors/No. Survivors	Tumor (mm.) <sup>2</sup>	% Inhibition Tumor Growth	% Showing 50% Tumor Regression	Median Survival (Days)	T/C (Percent)	
Placebo	-	8	64	0/5	1189		0	44.5		
1,4-Bis[(2-di- methylamino- ethyl)amino]- 5,8-dihydroxy- -anthraquinone	100	7	77	2/5	52	96	28	48	108	
	50	8	68	2/6	263	78	25	92.5	208	
	25	8	82	0/8	653	41	0	78	175	
	12	7	84	0/3	470	61	0	37	83	
	6	7	83	0/6	960	19	0	57.5	129	
Methotrexate	25	8	51	1/6	546	54	12	52.5	118	
	12	8	52	0/5	916	23	0	49	110	
	6	8	54	0/4	758	36	0	46	103	
Vincristine	1.5	8	42	4/4	0	100	100	68	153	
	1.0	6	99	6/6	0	100	100	85	191	
	0.5	7	94	4/7	77	93	57	83	186	

P A preferred embodiment of the present invention may be represented by the following general formula:

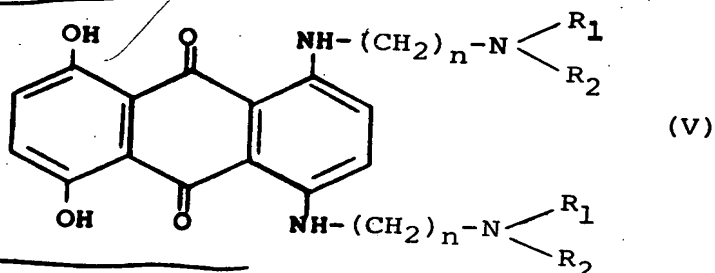


PS wherein Q is as hereinbefore defined; R<sub>1</sub> is hydrogen, alkyl having from 1 to 4 carbon atoms or monohydroxyalkyl having from 2 to 4 carbon atoms and wherein the carbon atom alpha to the nitrogen atom may not bear an hydroxy group; R<sub>2</sub> is monohydroxyalkyl having from 2 to 4 carbon atoms and wherein the carbon atom alpha to the nitrogen atom may not bear an hydroxy group, dihydroxyalkyl having from 3 to 6 carbon atoms and wherein the carbon atom alpha to the nitrogen atom may not bear an hydroxy group or a moiety of the formula:



PS wherein n, R<sub>3</sub> and R<sub>4</sub> are as hereinbefore defined; with the proviso that the ratio of the total number of carbon atoms to the sum of the total number of oxygen atoms plus the total number of nitrogen atoms in each of the side chains at the 1-position and the 4-position may not exceed four. The preferred embodiment includes the corresponding leuco bases of the aromatic bases (I), the tautomers thereof, and the non-toxic pharmaceutically acceptable acid-addition salts thereof.

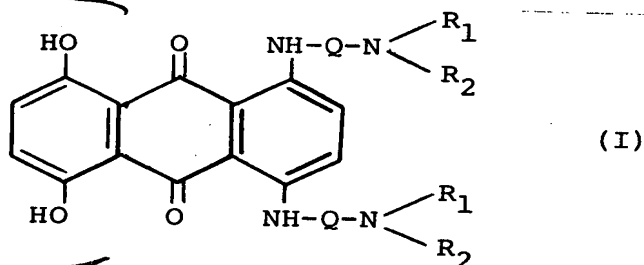
25 Another preferred embodiment of the present invention may be represented by the following general formula:



PS wherein n is an integer from 2 to 4, inclusive, and R<sub>1</sub> and R<sub>2</sub> are as defined for the preceding preferred embodiment with the

proviso that the ratio of the total number of carbon atoms to the sum of total number of oxygen atoms plus the total number of nitrogen atoms in each of the side chains at the 1-position and the 4-position may not exceed four. This preferred embodiment also includes the corresponding leuco bases of the aromatic bases (V), the tautomers thereof, and the non-toxic pharmaceutically acceptable acid-addition salts thereof.

Also embraced within the purview of the present invention are therapeutic compositions of matter useful for ameliorating cancer diseases in mammals and containing certain 5,8-dihydroxy-1,4-bis(substituted-amino)anthraquinones (or the leuco bases and non-toxic acid-addition salts thereof) which may be represented by the following structural formula:



wherein  $R_1$  is hydrogen or alkyl having from 1 to 4 carbon atoms,  $R_2$  is hydrogen or alkyl having from 1 to 4 carbon atoms,  $R_1$  and  $R_2$  taken together with their associated N(itrogen) is as hereinbefore defined for  $R_3$  and  $R_4$  taken together with their associated N(itrogen), and Q is as hereinbefore defined. This aspect of the invention includes the novel compositions of matter and the method of inducing the regression and/or palliation of leukemia and related cancers in mammals therewith.

The active ingredients of the therapeutic compositions and the novel compounds of the present invention inhibit transplanted mouse tumor growth and induce regression and/or palliation of leukemia and related cancers in mammals when administered in amounts



5 ranging from about 5 mg. to about 200 mg. per kilogram of body weight per day. A preferred dosage regimen for optimum results would be from about 5 mg. to about 50 mg. per kilogram of body weight per day, and such dosage units are employed that a total of from about 350 mg. to about 3.5 grams of the active compound for a subject of about 70 kg. of body weight are administered in a 24-hour period. This dosage regimen may be adjusted to provide the optimum therapeutic response. For example, several divided doses may be administered daily or the dose may be proportionally reduced as indicated by the exigencies of the therapeutic situation. A decided practical advantage is that the active compound may be administered in any convenient manner such as by the oral, intravenous, intramuscular, or subcutaneous routes.

10 The active compounds may be orally administered, for example, with an inert diluent or with an assimilable edible carrier, or they may be enclosed in hard or soft shell gelatin capsules, or they may be compressed into tablets, or they may be incorporated directly with the food of the diet. For oral therapeutic administration, the active compounds may be incorporated with excipients and used in the form of ingestible tablets, buccal tablets, troches, capsules, elixirs, suspensions, syrups, wafers, and the like. Such compositions and preparations should contain at least 0.1% of active compound. The percentage of the compositions and preparations may, of course, be varied and may conveniently be between about 2 to about 60% of the weight of the unit. The amount of active compound in such therapeutically useful compositions is such that a suitable dosage will be obtained. Preferred compositions or preparations according to the present invention are prepared so that an oral dosage unit form contains between about 5 and 200 milli-

grams of active compound.

5 The tablets, troches, pills, capsules and the like  
may also contain the following: A binder such as gum traga-  
canth, acacia, corn starch or gelatin; excipients such as  
10 dicalcium phosphate; a disintegrating agent such as corn  
starch, potato starch, alginic acid and the like; a lubri-  
cant such as magnesium stearate; and a sweetening agent such  
as sucrose, lactose or saccharin may be added or a flavoring  
agent such as peppermint, oil of wintergreen, or cherry fla-  
15 voring. When the dosage unit form is a capsule, it may con-  
tain, in addition to materials of the above type, a liquid  
carrier. Various other materials may be present as coatings  
or to otherwise modify the physical form of the dosage unit.  
For instance, tablets, pills, or capsules may be coated with  
20 shellac, sugar or both. A syrup or elixir may contain the  
active compound, sucrose as a sweetening agent, methyl and  
propylparabens as preservatives, a dye and flavoring such as  
cherry or orange flavor. Of course, any material used in  
preparing any dosage unit form should be pharmaceutically  
pure and substantially non-toxic in the amounts employed.  
In addition, the active compounds may be incorporated into  
sustained-release preparations and formulations.

25 The active compounds may also be administered parent-  
erally or intraperitoneally. Solutions of the active compound  
as a free base or pharmacologically acceptable salt can be pre-  
pared in water suitably mixed with a surfactant such as hydroxy-  
propylcellulose. Dispersions can also be prepared in glycerol,  
liquid polyethylene glycols, and mixtures thereof and in oils.  
Under ordinary conditions of storage and use, these preparations  
30 contain a preservative to prevent the growth of microorganisms.

The pharmaceutical forms suitable for injectable use include sterile aqueous solutions or dispersions and sterile powders for the extemporaneous preparation of sterile injectable solutions or dispersions. In all cases the form must be sterile and must be fluid to the extent that easy syringability exists. It must be stable under the conditions of manufacture and storage and must be preserved against the contaminating action of microorganisms such as bacteria and fungi. The carrier can be a solvent or dispersion medium containing, for example, water, ethanol, polyol (for example, glycerol, propylene glycol, and liquid polyethylene glycol, and the like), suitable mixtures thereof, and vegetable oils. The proper fluidity can be maintained, for example, by the use of a coating such as lecithin, by the maintenance of the required particle size in the case of dispersion and by the use of surfactants. The prevention of the action of microorganisms can be brought about by various antibacterial and antifungal agents, for example, parabens, chlorobutanol, phenol, sorbic acid, thimerosal, and the like. In many cases, it will be preferable to include isotonic agents, for example, sugars or sodium chloride. Prolonged absorption of the injectable compositions can be brought about by the use in the compositions of agents delaying absorption, for example, aluminum monostearate and gelatin.

Sterile injectable solutions are prepared by incorporating the active compound in the required amount in the appropriate solvent with various of the other ingredients enumerated above, as required, followed by filtered sterilization. Generally, dispersions are prepared by incorporating the various sterilized active ingredient into a sterile vehi-

cle which contains the basic dispersion medium and the required other ingredients from those enumerated above. In the case of sterile powders for the preparation of sterile injectable solutions, the preferred methods of preparation are vacuum drying and the freeze-drying technique which yield a powder of the active ingredient plus any additional desired ingredient from a previously sterile-filtered solution thereof.

37  
38  
As used herein, "pharmaceutically acceptable carrier" includes any and all solvents, dispersion media, coatings, antibacterial and antifungal agents, isotonic and absorption delaying agents and the like. The use of such media and agents for pharmaceutical active substances is well known in the art. Except insofar as any conventional media or agent is incompatible with the active ingredient, its use in the therapeutic compositions is contemplated. Supplementary active ingredients can also be incorporated into the compositions.

It is especially advantageous to formulate parenteral compositions in dosage unit form for ease of administration and uniformity of dosage. Dosage unit form as used herein refers to physically discrete units suited as unitary dosages for the mammalian subjects to be treated; each unit containing a predetermined quantity of active material calculated to produce the desired therapeutic effect in association with the required pharmaceutical carrier. The specification for the novel dosage unit forms of the invention are dictated by and directly dependent on (a) the unique characteristics of the active material and the particular therapeutic effect to be achieved, and (b) the limitations inherent in the art of compounding such an active material for the treatment of disease in living subjects having a diseased condition in which bodily health is impaired as herein

disclosed in detail.

5 The principal active ingredient is compounded for convenient and effective administration in effective amounts with a suitable pharmaceutically-acceptable carrier in dosage unit form as hereinbefore disclosed. A unit dosage form can, for example, contain the principal active compound in amounts ranging from about 0.1 to about 400 mg., with from about one to about 30 mg. being preferred. Expressed in proportions, the active compound is generally present in from about 0.1 to about 400 mg./ml. of carrier. In the case of compositions containing supplementary active ingredients, the dosages are determined by reference to the usual dose and manner of administration of the said ingredients.

10 Regression and palliation of cancers are attained, for example, using intraperitoneal administration. A single intravenous dosage or repeated daily dosages can be administered. Daily dosages up to about 5 or 10 days are often sufficient. It is also possible to dispense one daily dosage or one dose on alternate or less frequent days. As can be seen from the dosage regimens, the amount of principal active ingredient administered is a sufficient amount to aid regression and palliation of the leukemia or the like, in the absence of excessive deleterious side effects of a cytotoxic nature to the hosts harboring the cancer. As used herein, cancer disease means blood malignancies such as leukemia, as well as other solid and non-solid malignancies such as the melanocarcinomas, lung carcinomas, and mammary tumors. By regression and palliation is meant arresting or retarding the growth of the tumor or other manifestation of the disease compared to the course of the disease in the absence of treatment.

DE, P This invention will be described in greater detail  
in conjunction with the following specific examples.

CL<sup>u</sup>/<sub>2</sub> Example 1

CL<sub>3,8,9</sub> Leuco-1,4-bis[(2-dimethylaminoethyl)amino]-5,8-  
-dihydroxy-anthraquinone

5  
P A reaction mixture comprising 10.58 g. of N,N-  
10 (10) -dimethylethylenediamine, 60 ml. of N,N,N',N'-tetramethyl-  
ethylenediamine and 10.96 g. of leuco-1,4,5,8-tetrahydroxy-  
anthraquinone is flushed with nitrogen and stirred under  
nitrogen for 2 hours while heating with an oil bath kept at  
49°-51°C. The mixture is allowed to cool under nitrogen.  
The solid is collected and washed with ethanol giving 14.78 g.  
of the desired product as a dark red-brown solid.

CL<sup>u</sup>/<sub>2</sub> Example 2

15 CL<sub>1,8,9</sub> 1,4-Bis[(2-dimethylaminoethyl)amino]-5,8-dihydroxy-  
anthraquinone

20 P A 12.00-g. portion of leuco-1,4-bis[(2-dimethyl-  
aminethyl)amino]-5,8-dihydroxy-anthraquinone in 100 ml. of  
nitrobenzene is heated under reflux for 15 minutes and then  
filtered while hot. The filtrate is reheated to boiling,  
allowed to cool, and the solid is collected and washed with  
ethanol giving 8.44 g. of the desired product as blue-black  
(20) crystals, mp. 236°-238°C.

CL<sup>u</sup>/<sub>2</sub> Example 3

25 CL Leuco-1,4-bis(2-morpholinoethylamino)-5,8-dihydroxy-  
anthraquinone

30 P A solution of 15.62 g. of N-(2-aminoethyl)morpholine  
(40) in 40 ml. of N,N,N',N'-tetramethylethylenediamine is de-aerated  
by bubbling nitrogen through it for 15 minutes. A 10.97-g.  
portion of leuco-1,4,5,8-tetrahydroxyanthraquinone is added

slowly with stirring and the suspension is treated as described in Example 1, giving 18.07 g. of the desired product as an olive solid, mp. 223°-227°C.

CL<sup>4</sup>/<sub>2</sub> Example 4

CL 1,4-Bis(2-morpholinoethylamino)-5,8-dihydroxy-anthraquinone

P A 13.90-g. portion of leuco-1,4-bis(2-morpholinoethylamino)-5,8-dihydroxy-anthraquinone in 100 ml. of nitrobenzene is oxidized as described in Example 2 giving 10.30 g. of the desired product as black rods, mp. 241°-243°C.

CL<sup>4</sup>/<sub>2</sub> Example 5

CL, 8, 9 Leuco-1,4-bis[(2-diethylaminoethyl)amino]-5,8-dihydroxyanthraquinone

P The procedure of Example 3 is repeated using 13.95 g. of N,N-diethylethylenediamine in place of the N-(2-aminoethyl)-morpholine, giving 13.97 g. of the desired product as a red-brown solid, mp. 182°-185°C.

CL<sup>4</sup>/<sub>2</sub> Example 6

CL, 8, 9 1,4-Bis[(2-diethylaminoethyl)amino]-5,8-dihydroxy-anthraquinone

P A 10.90-g. portion of leuco-1,4-bis[(2-diethylaminoethyl)amino]-5,8-dihydroxyanthraquinone is oxidized as described in Example 2 giving 6.35 g. of the desired product as blue-black needles, mp. 202°-204°C.

CL<sup>4</sup>/<sub>2</sub> Example 7

CL, 8, 9 Leuco-1,4-bis[2-(1-pyrrolidinyl)ethylamino]-5,8-dihydroxyanthraquinone

P The procedure of Example 3 is repeated using 12.05 g. of N-2-pyrrolidinoethylamine, in place of the N-(2-aminoethyl)-morpholine, and 80 ml. of N,N,N',N'-tetramethylethylenediamine,

giving 13.24 g. of the desired product as a red-brown solid,  
(20) mp. 180°  $\frac{1}{2}$  185°C.

CL, 8, 9 CL  $\frac{1}{2}$  Example 8  
1,4-Bis[2-(1-pyrrolidinyl)ethylamino]-5,8-  
-dihydroxyanthraquinone

5 P An 8.61-g. portion of leuco-1,4-bis[[2-(1-pyrroli-  
(9) danyl)ethyl]amino]-5,8-dihydroxyanthraquinone<sup>8-</sup> is oxidized as  
described in Example 2. The reaction mixture is evaporated  
to dryness and the residue recrystallized from toluene, giving  
10 5.12 g. of the desired product as blue-black crystals, mp.  
(20) 193°  $\frac{1}{2}$  196°C.

CL, 8, 9 CL  $\frac{1}{2}$  Example 9  
Leuco-1,4-bis[2-(methylamino)ethylamino]-5,8-  
-dihydroxyanthraquinone

15 P The procedure of Example 7 is repeated using 8.90 g.  
of N-methylethylenediamine in place of the N-2-pyrrolidino-  
ethylamine, giving 13.73-g. of the desired product as a dark  
(20) green solid, mp. 157°  $\frac{1}{2}$  160°C.

CL, 8, 9 CL  $\frac{1}{2}$  Example 10  
Leuco-1,4-bis[(3-dimethylaminopropyl)amino]-5,8-  
-dihydroxyanthraquinone

20 P Nitrogen is bubbled through an 80-ml. portion of  
dimethylaminopropylamine for 15 minutes. A 10.97-g. portion  
of leuco-1,4,5,8-tetrahydroanthraquinone is added slowly  
25 20 with stirring. The mixture is heated under nitrogen at 50°  $\frac{1}{2}$   
L 52°C. for 2 hours and then allowed to cool. The solid is  
(20) collected and washed with cold ethanol giving 5.59-g. of dark,  
orange-red crystals, mp. 115°  $\frac{1}{2}$  118°C.



CL<sup>4</sup>/<sub>2</sub>Example 11

CL, 9, 9

1,4-Bis[(3-dimethylaminopropyl)amino]-5,8-dihydroxy-  
anthraquinone

P

5 A suspension of 6.00-g. of leuco-1,4-bis[(3-dimeth-  
ylaminopropyl)amino]-5,8-dihydroxyanthraquinone in 60 ml. of  
9  
(40) N,N,N',N'-tetramethylethylenediamine is heated on a steam bath  
under reflux while air is bubbled in for 12 hours. The solu-  
tion is cooled, producing a solid which is collected and washed  
twice with heptane and once with petroleum ether. This solid  
10 is recrystallized by extracting with 350 ml. of hot heptane,  
filtering and concentrating to 300 ml. Crystallization and  
washing with petroleum ether gives 3.72 g. of the desired pro-  
duct as black needles, mp. 154°-157°C.

(20)

CL<sup>4</sup>/<sub>2</sub>Example 12

15

CL

Leuco-1,4-bis(2-aminoethylamino)-5,8-dihydroxy-  
anthraquinone

P

20 A reaction mixture comprising 10.97-g. of leuco-  
-1,4,5,8-tetrahydroxyanthraquinone in 80 ml. of de-aerated  
(40) N,N,N',N'-tetramethylethylenediamine containing 7.22 g. of  
20 ethylenediamine is heated and stirred under nitrogen at 48°-  
L -50°C. for one hour. The mixture is allowed to stand under  
a slow flow of nitrogen, producing a solid which is collected  
and washed with ethyl acetate, acetonitrile and petroleum ether  
giving 13.8 g. of the desired product as a red-black  
25 solid.

25

30

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CL<sup>u</sup>/<sub>2</sub>Example 13

CL

Leuco-1,4-bis(3-aminopropylamino)-5,8-dihydroxy-  
anthraquinone

P

A suspension of 10.97 g. of leuco-1,4,5,8-tetrahydroxyanthraquinone in a de-aerated solution of 8.90 g. of 1,3-diaminopropane in 80 ml. of N,N,N',N'-tetramethylethylenediamine is stirred and heated at 49°C. for one hour under nitrogen, then allowed to cool. The resulting solid is collected and washed with cold ethanol giving 14.21 g. of the desired product as a black solid.

CL<sup>u</sup>/<sub>2</sub>Example 14

CL, S, T

Leuco-1,4-bis[2-(2-hydroxyethylamino)ethylamino]-  
-5,8-dihydroxyanthraquinone

P

A suspension of 12.5 g. of 2-(2-aminoethylamino)-ethanol in 40 ml. of N,N,N',N'-tetramethylethylenediamine is stirred and de-aerated by bubbling nitrogen in for 15 minutes. A 10.97-g. portion of leuco-1,4,5,8-tetrahydroxyanthraquinone is gradually added with stirring. The suspension is heated and stirred under nitrogen in an oil bath at 50°-52°C. for 5 hours. The mixture is allowed to stand and cool under nitrogen for 12 hours. The solid is collected by decantation, macerated in ethanol, collected and washed with ethanol giving 15.06 g. of the desired product as a green-gray solid, mp. 129°-131°C.

CL<sup>u</sup>/<sub>2</sub>Example 15

CL, S, T, 1, 2, 3, 4, 5, 6, 7, 8, 9

Leuco-1,4-bis[2-[di(β-hydroxyethyl)amino]ethylamino]-  
-5,8-dihydroxyanthraquinone

P

A solution of 17.8 g. of N,N-di(2-hydroxyethyl)-ethylenediamine in 100 ml. of methanol is cooled with an ice bath, stirred, and de-aerated by bubbling in nitrogen for

43

15 minutes. A 10.97-gram portion of leuco-1,4,5,8-tetrahydroxy-anthraquinone is gradually added with stirring and continued cooling. The suspension is heated and stirred under nitrogen in an oil bath at 50°-52°C. for one hour and the mixture is then allowed to stand and cool under nitrogen overnight. The solid is collected and washed with ethanol giving 14.8 g. of a red-brown solid, m.p. 165°-168°C.

CLK Example 16

CL, 8, 9 1,4-Bis[2-(methylamino)ethylamino]-5,8-dihydroxy-anthraquinone dihydrochloride

P To a suspension of 11.60 g. (0.03 mole) of leuco-1,4-bis[2-(methylamino)ethylamino]-5,8-dihydroxyanthraquinone in 200 ml. of 2-methoxyethanol was added gradually with stirring 15 ml. of 8N ethanolic hydrogen chloride. The system was chilled with an ice bath and stirred as 7.50 g. (0.0305 mole) of chloranil powder was gradually added. The mixture was stirred overnight at room temperature and diluted with 600 ml. of ether. The solid was collected and washed with tetrahydrofuran. The product (14.16 g.) was recrystallized by dissolving it in 130 ml. of water and adding 650 ml. of acetone to give 13.15 g. of a blue-black solid.

CLK Example 17

CL, 8, 9 1,4-Bis[2-(2-aminoethylamino)ethylamino]-5,8-dihydroxyanthraquinone

P Following the general procedure of Example 3, a mixture of 10.97-g. of leuco-1,4,5,8-tetrahydroxyanthraquinone, 80 ml. of N,N,N',N'-tetramethylethylenediamine and 21.84-g. (0.24 mole) of diethylenetriamine soon gave a thick,

congealed mass which prevented effective stirring so the reaction time was extended to 24 hours. The mixture was allowed to cool and the supernatant liquid was decanted and discarded. A solution of the congealed mass in 100 ml. of methanol was filtered, then allowed to oxidize in the air for four days in a partially covered flask. The gelatinous mass which had separated became solid when the oxidation mixture was agitated with 200 ml. of acetonitrile and then allowed to stand for one hour. After the solid was collected and washed first with acetonitrile, then with ether, it amounted to 10.88 g. of a blue-black powder.

CL<sup>14</sup>/<sub>2</sub> Example 18

CL Leuco-1,4-bis(4-aminobutylamino)-5,8-dihydroxy-anthraquinone

P Following the general procedure of Example 3 but using 45 ml. of 1,4-diaminobutane as the primary amine component, there was obtained 12.20 g. of product as a dull grey-green solid.

CL<sup>14</sup>/<sub>2</sub> Example 19

CL<sub>899</sub> Leuco-1,4-bis[2-dimethylaminopropylamino]-5,8-dihydroxy-anthraquinone

P The reaction of 12.26 g. of 2-dimethylaminopropylamine with 10.97 g. of leuco-1,4,5,8-tetrahydroxyanthraquinone in 100 ml. of ethanol for one hour by the procedure of Example 1 gives 7.29 g. of red-brown crystals.

CL<sup>14</sup>/<sub>2</sub> Example 20

CL<sub>899</sub> Leuco-1,4-bis[2-(2-methylaminoethylamino)ethylamino]-5,8-dihydroxyanthraquinone

P To a solution of 14.10 g. of 1-methyl diethylenetriamine in 50 ml. of ethanol and 40 ml. of N,N,N',N'-tetramethyl-

ethylenediamine is added 10.97 g. of leuco-1,4,5,8-tetrahydroxy-  
20 anthraquinone as in Example 1. The mixture is heated at 50°  
and stirred under nitrogen for one hour, chilled with an ice  
bath, the solid collected and washed with cold ethanol to  
5 (20) give 7.23 g. of green-black crystals, m.p. 108°-111°C.

CL<sup>4</sup>/<sub>6</sub> Example 21

CL<sub>8</sub>  
9 Leuco-1,4-bis[2-(2-dimethylaminoethylamino)ethyl-  
amino]-5,8-dihydroxyanthraquinone

10 p The reaction of N-(dimethylaminoethyl)ethylenediamine  
with leuco-1,4,5,8-tetrahydroxyanthraquinone by the procedure  
of Example 20 gives the title compound.

CL<sup>4</sup>/<sub>6</sub> Example 22

CL<sub>8</sub>  
11 Leuco-1,4-bis[2-(1-piperazinyl)ethylamino]-5,8-  
-dihydroxyanthraquinone

15 p The procedure of Example 20 applied to 15.50 g. of  
N-(2-aminoethyl)piperazine gives 3.92 g. of a black powder  
20 which does not melt by 350°C. and is discarded. The mother  
liquor and ethanol washes, on standing and partly evaporating  
during two weeks in an unstoppered flask, deposit a solid  
20 which is collected and washed with ethanol to give 6.19 g.  
(20) of the title compound as a black solid, m.p. 200°-203°C.

CL<sup>4</sup>/<sub>6</sub> Example 23

CL 1,4-Bis(2-aminoethylamino)-5,8-dihydroxyanthraquinone  
dihydrochloride

25 p Oxidation with chloranil of 28.25 g. of the product  
of Example 12 by the procedure of Example 16 gives 29.66 g.  
of a crude, blue-black solid which is then extracted by stir-  
ring for 14 hours with 800 ml. of water. Solids are removed by  
centrifugation and the supernatant solution freeze-dried,  
30 leaving 16.38 g. of a blue-black solid which is unmelted by  
20 350°C.

CL<sup>4</sup>/<sub>2</sub> Example 24

CL<sub>4</sub>, 9 1,4-Bis[2-(2-hydroxyethylamino)ethylamino]-5,8-dihydroxy-  
anthraquinone Dihydrochloride

P Chloranil oxidation of 17.86 g. of the product of  
5 Example 14 by the procedure of Example 16 gives (without re-  
(20) crystallization) 21.34 g. of blue-black solid, m.p. 203°-205°C.

CL<sup>4</sup>/<sub>2</sub> Example 25

CL<sub>4</sub>, 9 1,4-Bis[2-(2-methylaminoethylamino)ethylamino]-5,8-dihydroxy-  
anthraquinone Tetrahydrochloride

10 P The product of Example 20 (11.70 g.) is oxidized  
with chloranil by the procedure of Example 16, giving 18.03  
(20) g. of blue-black solid, m.p. 190°-203°C.

CL<sup>4</sup>/<sub>2</sub> Example 26

CL<sub>4</sub>, 9 1,4-Bis[2-(2-hydroxyethylamino)ethylamino]-5,8-  
15 dihydroxyanthraquinone

P In a modification of the synthesis of Example 14 the  
solvent used is 100 ml. of ethanol. The mother liquor from the  
leuco product is allowed to stand for two weeks in an unstoppered  
flask, whereupon the oxidized product separates. It is collec-  
20 ted and washed with ethanol, then recrystallized from ethanol,  
(20) giving blue-black crystals, m.p. 175°-177°C.

CL<sup>4</sup>/<sub>2</sub> Example 27

CL<sub>4</sub>, 9 Leuco-1,4-bis[3-(2-hydroxyethylamino)-1-propylamino]@  
5,8-dihydroxyanthraquinone

25 P The procedure of Example 15 is used with a solution of  
14.18 g. of 2-(3-aminopropylamino)ethanol in 100 ml. of ethanol.  
The resulting solution is filtered and the filtrate diluted  
with 300 ml. of ether, precipitating the product as a goo.  
After decantation of the supernatant solution the goo is caused  
30 to crystallize by agitating it with 100 ml. of tetrahydrofuran.

Washing with ethanol gives 12.56 g. of green-black solid, m.p. 101°-104°C.

Example 28

CL, 8, 9 1,4-Bis[3-(2-hydroxyethylamino)-1-propylamino] 5,8-dihydroxyanthraquinone dihydrochloride

Oxidation of 9.95 g. of leuco-1,4-bis[3-(2-hydroxyethylamino)propylamino]-5,8-dihydroxyanthraquinone with chloranil as in Example 16 gives 11.70 g. of a blue solid which does not melt by 350°C.

Example 29

CL, 8, 9 Leuco-1,4-bis[2-(3-hydroxy-1-propylamino)ethylamino] 5,8-dihydroxyanthraquinone

The procedure of Example 15 is paralleled with 14.18 g. of N-(3-hydroxypropyl)ethylenediamine in 100 ml. of ethanol to give 14.63 g. of red-brown crystals, m.p. 58°-60°C.

Example 30

CL, 8, 9 1,4-Bis[2-(3-hydroxy-1-propylamino)ethylamino] 5,8-dihydroxyanthraquinone dihydrochloride

Chloranil oxidation of 10.77 g. of the product of Example 29 by the procedure of Example 16 yielded 11.64 g. of a dark blue solid, m.p. 210°-216°C.

Example 31

CL, 8, 9 Leuco-1,4-bis[2-(2-hydroxy-1-propylamino)ethylamino] 5,8-dihydroxyanthraquinone

With 14.18 g. of 1-(2-aminoethylamino)-2-propanol in 100 ml. of ethanol the procedure of Example 15 yields 17.61 g. of green-black crystals, m.p. 50°-60°C.

CL<sup>u</sup>/<sub>2</sub> Example 32

CL, 8, 9 1,4-Bis[2-(2-hydroxy-1-propylamino)ethylamino]-  
5,8-dihydroxyanthraquinone dihydrochloride

5 9 P A filtered solution of 14.44 g. of leuco-1,4-bis[2-  
-(2-hydroxy-1-propylamino)ethylamino]-1,4-dihydroxyanthraquinone  
in 215 ml. of 2-methoxyethanol is oxidized with 7.65 g. of chlor-  
anil by the procedure of Example 16, affording 16.75 g. of  
(20) purple solid, m.p. 177°-185°C.

CL<sup>u</sup>/<sub>2</sub> Example 33

10 CL, 8, 9 Leuco-1,4-bis[2-[2-(2-hydroxyethylamino)ethylamino]-  
9 ethylamino]-5,8-dihydroxyanthraquinone

8, 9 P The procedure of example 15 used with a solution of  
17.67 g. of 2-[2-(2-aminoethylamino)ethylamino]ethanol in 100  
ml. of methanol gives a solution which is filtered, then diluted  
15 with 300 ml. of ether, precipitating a goo which hardens on  
standing overnight. Hardening is completed by thorough macer-  
ation of the solid in the solvent. The solid is collected and  
washed with ether, yielding 16.82 g. of a green-black solid.

31, 20 This solid remains granular if stored at -25°C., but coalesces  
20 into a solid cake if stored at 25°C.

CL<sup>u</sup>/<sub>2</sub> Example 34

CL, 8, 9 1,4-Bis[2-[2-(2-hydroxyethylamino)ethylamino]-  
9 ethylamino]-5,8-dihydroxyanthraquinone  
tetrahydrochloride

25 P Chloranil oxidation of 12.10 g. of the product of  
Example 33 by the method of Example 16, including three addi-  
tional washings of the solid with methanol, gives 12.46 g. of  
dark blue, solid product.



CL<sup>u</sup>/<sub>c</sub>

## Example 35

CL, 8, 9 1,4-Bis[2-(2,3-dihydroxypropylamino)ethylamino]  
5,8-dihydroxyanthraquinone dihydrochloride

P

By the procedure of Example 15 a solution of 16.10 g. of 3-(2-aminoethylamino)-1,2-propanediol [A. R. Surrey, C. M. Suter and J. S. Buck, J. Am. Chem. Soc., 74, 4102(1952)] in 100 ml. of methanol gives a goo which is separated from solvent by chilling with an ice bath, then decanting. The goo is washed four times by stirring 1.5 hours at 25° with 100-ml. portions of methanol, chilling with an ice bath, then decanting. A filtered solution of the goo in 280 ml. of 2-methoxyethanol is oxidized with 10.01 g. of chloranil by the method of Example 16. The product is additionally washed with ethanol, giving 15.25 g. of a blue-black solid, m.p. 191°-193°C.

CL<sup>u</sup>/<sub>c</sub>

## Example 36

CL, 8, 9

Leuco-1,4-bis[2-(1-aziridino)ethylamino]  
5,8-dihydroxyanthraquinone

P

With 10.33 g. of N-(2-aminoethyl)aziridine in 80 ml. of N,N,N',N'-tetramethylethylenediamine the procedure of Example 15 gives a stiff gum. The next day the supernatant solution is discarded, 100 ml. of ether is added and the gum periodically macerated therein for another day, when the gum is mostly hardened. Hardening is completed by maceration during three washings of the solid with ether, giving 17.66 g. of blue-black, granular powder.

CL<sup>u</sup>/<sub>c</sub>

## Example 37

CL, 8, 9

1,4-Bis[2-(1-aziridino)ethylamino]-5,8-dihydroxy-  
anthraquinone

P

To a suspension of 4.10 g. of the product of Example 36 in 40 ml. of chlorodorm is added a solution of 1.74 g. of

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diethyl azodicarboxylate in 25 ml. of chloroform. The mixture is stirred for 20 minutes, the resulting dark blue solution is filtered, and the filtrate is evaporated at  $\leq 30^\circ$ . A solution of the residue in 40 ml. of chloroform is stirred five minutes with 2 g. of decolorizing carbon, filtered and washed through with another 25 ml. of chloroform. Addition of 100 ml. of ether to the filtrates precipitates a gum which is eliminated by decantation-filtration. The filtrates deposit crystals which are washed sparingly with acetone. The chloroform-ether mother liquor, chilled at  $-60^\circ\text{C}$ ., deposits a second crop of crystals which is washed with ether and with methanol. A solution of both crops of crystals in 20 ml. of chloroform is stirred with decolorizing carbon, filtered, evaporated at  $\leq 25^\circ\text{C}$ . to a volume of 5 ml., diluted with 20 ml. of ether, then chilled at  $-60^\circ\text{C}$ . The resulting blue-black crystals, washed with ether, amount to 0.64 g., m.p.  $168^\circ\text{P}$   $170^\circ\text{C}$ . In thin-layer chromatography on silica gel the product is moved as a blue spot by chloroform-triethylamine-methanol, 27/3/1 (ratios by volume).

CL<sup>4</sup>/<sub>2</sub> Example 38

CL<sup>4</sup>/<sub>2</sub> 9 1,4-Bis[2-[2-(1-morpholino)ethylamino]ethylamino]5,8-dihydroxyanthraquinone tetrahydrochloride

p A solution of 20.80 g. of N-(morpholinoethyl)ethylene-diamine in 100 ml. of ethanol is used in the procedure of Example 15 to give a solution which is filtered and diluted with 900 ml. of ether, precipitating a goo. The supernatant solution is decanted, the goo dissolved in 175 ml. of 2-methoxyethanol and oxidized with 5.29 g. of chloranil by the method of Example 16, giving 17.7 g. of dark blue solid.

CL<sup>4</sup>/<sub>2</sub> Example 39

CL<sup>4</sup>/<sub>2</sub>, 8, 9 Leuco-1,4-Bis[2-(acetamido)ethylamino]-  
5,8-dihydroxyanthraquinone

5 P A solution of 12.26 g. of N-acetylene diamine in  
100 ml. of ethanol in the procedure of Example 15 gives 15.27  
20 g. of dark, red-brown solid, m.p. 125°C.

CL<sup>4</sup>/<sub>2</sub> Example 40

CL<sup>4</sup>/<sub>2</sub>, 8, 9 1,4-Bis[2-(acetamido)ethylamino]-  
5,8-dihydroxyanthraquinone

10 P A suspension of 11.95 g. of leuco-1,4-bis[2-(acetamido)-  
9 ethylamino]-5,8-dihydroxyanthraquinone is oxidized with 6.76 g.  
of chloranil during 61 hours by the method of Example 16,  
giving a very acidic hydrochloride salt which is converted to  
the free base by four washings with water. Crystallization from  
15 110 ml. of dimethyl sulfoxide (boiling only 2 minutes and not  
attempting a hot filtration), then washing with dimethyl sul-  
foxide and with ethanol gives 7.76 g. of blue-black solid, m.p.  
20 (20) 273°C ± 274°C.

CL<sup>4</sup>/<sub>2</sub> Example 41

20 CL<sup>4</sup>/<sub>2</sub>, 8, 9 1,4-Bis[2-[N-(2-hydroxyethyl)trifluoroacetamido]-  
9 ethylamino]-5,8-dihydroxyanthraquinone

9 P A suspension of 1.50 g. of 1,4-bis[2-(2-hydroxyethyl-  
9 amino)ethylamino]-5,8-dihydroxyanthraquinone in 75 ml. of ethyl  
trifluoroacetate and 75 ml. of methanol is stirred for 10  
25 minutes. Evaporation of the resulting solution in vacuo at  
20 30°C. leaves a residue which is washed and macerated with methyl-  
ene chloride, giving 2.11 g. of blue-black solid, m.p. 162°C.

CL<sup>9</sup>/<sub>C</sub> Example 42CL<sub>8,9</sub>1,4-Bis[2-amino-2-carboxyethylamino]-5,8-dihydroxy-182 anthraquinone . 3/4 HCl

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P

To a solution of 6.23 g. of dl- $\alpha,\beta$ -diaminopropionic  
acid in 30 ml. of warm water is added 1.078 g. of lithium hydrox-  
ide and 60 ml. of dimethyl sulfoxide. The system is flushed  
with nitrogen and 4.12 g. of leuco-1,4,5,8-tetrahydroxyanthra-  
quinone is added gradually with stirring. The mixture is stirred  
15 20 and heated with an oil bath at 50°, first for 15 hours under ni-  
trogen, then for 21 hours as the initial product is oxidized  
by bubbling in a stream of air. Thin-layer chromatography on  
silica gel with methanol-water-concentrated ammonia (25/5/1 by  
volume) shows all the product spots to be blue when the oxida-  
20 tion is complete. After the mixture is cool the solids are re-  
moved by filtration and washed once with dimethyl sulfoxide-  
water (2/1). Addition of 400 ml. of methanol to the filtrates  
precipitates a solid which is collected and washed with methanol.  
Further washing with a total of 13. ml. of 0.01 N aqueous acetic  
25 acid dissolves virtually all of the solid. Addition of 3 ml.  
of concentrated hydrochloric acid to the acetic acid filtrates  
precipitates a blue-black solid which is washed with acetone  
to give 0.24 g. of the product.

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CL<sup>u</sup>/<sub>c</sub> Example 43

CL, 8, 9 Leuco-1,4-bis[2-(2-methoxyethylamino)ethylamino]  
5,8-dihydroxyanthraquinone

5 P An ethanol solution of N-(2-methoxyethyl)ethylenediamine  
(U.S. Pat. <sup>No.</sup> 3,454,640) reacts in the procedure of Example 15  
to give the title compound.

CL<sup>u</sup>/<sub>c</sub> Example 44

CL, 8, 9 1,4-Bis[2-(1,3-oxazolidin-1-yl)ethylamino]-5,8-dihydroxy-  
anthraquinone

10 P A solution of 1.62 g. of 37% aqueous formaldehyde sol-  
ution in 50 ml. of water is stirred overnight with 4.44 g. of  
8, 9 1,4-bis[2-(2-hydroxyethylamino)ethylamino]-5,8-dihydroxyanthra-  
quinone. The resulting solid is washed with water to give the  
product.

CL<sup>u</sup>/<sub>c</sub> Example 45

15 CL, 8, 9 1,4-Bis[2-(tetrahydro-1,3-oxazin-1-yl)ethylamino]  
5,8-dihydroxyanthraquinone

20 P A solution of 1.62 ml. of 37% aqueous formaldehyde in  
50 ml. of 0.4 N aqueous sodium hydroxide is stirred overnight  
8, 9 with 5.45 g. of 1,4-bis[2-(3-hydroxy-1-propylamino)ethylamino]  
5,8-dihydroxyanthraquinone dihydrochloride. The product is  
obtained by washing the resulting solid with water.

CL<sup>u</sup>/<sub>c</sub> Example 46

25 CL, 8, 9 1,4-Bis[2-(1,3-oxazolidin-2-one-1-yl)ethylamino]  
5,8-dihydroxyanthraquinone

30 P A solution of 0.020 g. of sodium in 25 ml. of methanol  
is stirred and heated under reflux overnight with 75 ml. of  
diethyl carbonate and 4.44 g. of 1,4-bis[2-(2-hydroxyethylamino)-  
ethylamino]-5,8-dihydroxyanthraquinone. The mixture is allowed to  
cool. It is stirred with 0.1 ml. of acetic acid, the solid is

collected by filtration and washed with methanol to give the product.

CL<sup>1/2</sup> Example 47

CL<sub>89</sub> 1,4-Bis[2-(1,3-oxazin-2-one-1-yl)ethylamino] 5,8-dihydroxyanthraquinone

P A solution of 0.48 g. of sodium in 25 ml. of methanol is stirred and heated overnight with 75 ml. of diethyl carbonate and 5.45 g. of 1,4-bis[2-(3-hydroxy-1-propylamino)ethylamino] 5,8-dihydroxyanthraquinone dihydrochloride. After the mixture cools it is stirred with 0.1 ml. of acetic acid. The solid product is collected by filtration and washed with methanol and then with water.

CL<sup>1/2</sup> Example 48

CL<sub>89</sub> 1,4-Bis[2-[di(β-hydroxyethyl)amino]ethylamino] 5,8-dihydroxyanthraquinone dihydrochloride

P Chloranil oxidation of 10.77 g. of the product of Example 15 by the method of Example 16 gives 11.64 g. of a dark blue solid, m.p. 216°C.

CL<sup>1/2</sup> Example 49

Preparation of 50 mg. Tablets

Per Tablet	Per 10,000 Tablets
0.050 gm. 1,4-bis(3-aminopropylamino)-5,8-dihydroxyanthraquinone	500 gm.
0.080 gm. Lactose	800 gm.
0.010 gm. Corn Starch (for mix)	100 gm.
0.008 gm. Corn Starch (for paste)	75 gm.
0.148 gm.	1475 gm.
0.002 gm. Magnesium Stearate (1%)	15 gm.
0.150 gm.	1490 gm.

P The 1,4-bis(3-aminopropylamino)-5,8-dihydroxyanthraquinone, lactose and corn starch (for mix) are blended together. The corn starch (for paste) is suspended in 600 ml. of water and heated with stirring to form a paste. This paste is then used to granulate the mixed powders. Additional water is used if necessary. The wet granules are passed through a No. 8 hand screen and dried at 120°F. The dry granules are then passed through a No. 16 screen. The mixture is lubricated with 1% magnesium stearate and compressed into tablets in a suitable tableting machine.

CLX Example 50

Preparation of Oral Suspension

1 0560X

<u>Ingredient</u>	<u>Amount</u>
Leuco-1,4-bis(3-aminopropylamino)-5,8-dihydroxyanthraquinone .....	500 mg.
Sorbitol solution (70% N.F.) .....	40 ml.
Sodium benzoate .....	150 mg.
Saccharin .....	10 mg.
Red dye .....	50 mg.
Cherry flavor .....	50 ml.
Distilled water...qs...ad.....	100 ml.

P The sorbitol solution is added to 40 ml. of distilled water and the leuco-1,4-bis(3-aminopropylamino)-5,8-dihydroxyanthraquinone is suspended therein. The saccharin, sodium benzoate, flavor and dye are added and dissolved. The volume is adjusted to 100 ml. with distilled water. Each ml. of syrup contains 5 mg. of leuco-1,4-bis(3-aminopropylamino)-5,8-dihydroxyanthraquinone.

CLX Example 51

Preparation of Parenteral Solution

P In a solution of 700 ml. of propylene glycol and 200 ml. of water for injection is suspended 20.0 grams of 1,4-bis[3-(dimethylamino)propylamino]-5,8-dihydroxyanthraquinone dihydrochloride with stirring. After suspension is complete,

the pH is adjusted to 5.5 with hydrochloric acid and the volume is made up to 1000 ml. with water for injection. The formulation is sterilized, filled into 5.0 ml. ampoules each containing 2.0 ml. (representing 40 mg. of drug) and sealed under nitrogen.

Example 52

1,4-Bis[2-(2-hydroxyethylamino)ethylamino]-5,8-dihydroxyanthraquinone disuccinate salt

A mixture of 222 mg. of 1,4-bis[2-(2-hydroxyethylamino)-ethylamino]-5,8-dihydroxyanthraquinone, 118 mg. of succinic acid, and 50 ml. of ethanol is heated under reflux for 30 minutes to give the title compound.

Example 53

1,4-Bis[2-(3-hydroxypropylamino)ethylamino]-5,8-dihydroxyanthraquinone dimalate salt

A mixture of 228 mg. of 1,4-bis[2-(3-hydroxypropylamino)-ethylamino]-5,8-dihydroxyanthraquinone, 134 mg. of DL-malic acid, and 50 ml. of ethanol is heated under reflux for 30 minutes to give the title compound.

Example 54

1,4-Bis[2-(2-hydroxypropylamino)ethylamino]-5,8-dihydroxyanthraquinone dilactate salt

A mixture of 228 mg. of 1,4-bis[2-(2-hydroxypropylamino)-ethylamino]-5,8-dihydroxyanthraquinone, 120 mg. of 80% DL-lactic acid, and 10 ml. of ethanol is heated on a steam bath for 10 minutes, cooled, treated with 50 ml. of acetone and cooled to obtain the title compound.



Example 55

Preparation of 50 mg. Tablets

Per Tablet		Per 10,000 Tablets
0.050 gm.	1,4-Bis[2-(2-hydroxyethylamino)ethylamino]-5,8-dihydroxyanthraquinone dihydrochloride	500 gm.
0.080 gm.	Lactose	800 gm.
0.010 gm.	Corn Starch (for mix)	100 gm.
0.008 gm.	Corn Starch (for paste)	75 gm.
0.148 gm.		1475 gm.
0.002 gm.	Magnesium Stearate (1%)	15 gm.
0.150 gm.		1490 gm.

The 1,4-bis[2-(2-hydroxyethylamino)ethylamino]-5,8-dihydroxyanthraquinone dihydrochloride, lactose and corn starch (for mix) are blended together. The corn starch (for paste) is suspended in 600 ml. of water and heated with stirring to form a paste. This paste is then used to granulate the mixed powders. Additional water is used if necessary. The wet granules are passed through a No. 8 hand screen and dried at 120°F. The dry granules are then passed through a No. 16 screen. The mixture is lubricated with 1% magnesium stearate and compressed into tablets in a suitable tableting machine.

Example 56

Preparation of Oral Suspension

Ingredient	Amount
1,4-Bis[2-(2-hydroxyethylamino)ethylamino]-5,8-dihydroxyanthraquinone dihydrochloride	500 mg.
Sorbitol solution (70% N.F.)	40 ml.
Sodium benzoate	150 mg.
Saccharin	10 mg.
Red dye	50 mg.
Cherry flavor	50 ml.
Distilled water...qs...ad	100 ml.

The sorbitol solution is added to 40 ml. of distilled water and the 1,4-bis[2-(2-hydroxyethylamino)ethylamino]-5,8-dihydroxyanthraquinone dihydrochloride is suspended therein. The

saccharin, sodium benzoate, flavor and dye are added and dissolved. The volume is adjusted to 100 ml. with distilled water.

8 Each ml. of syrup contains 5 mg. of 1,4-bis[2-(2-hydroxyethylamino)-  
9 ethylamino]-5,8-dihydroxyanthraquinone dihydrochloride.

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CLYK

Example 57

CLYK

1,4-Bis[2-(3-hydroxypropylamino)ethylamino]-5,8-  
-dihydroxyanthraquinone diacetate salt

P

9

A mixture of 228 mg. of 1,4-bis[2-(3-hydroxypropylamino)-  
ethylamino]-5,8-dihydroxyanthraquinone, 60 mg. of glacial acetic  
acid, and 50 ml. of ethanol is heated under reflux for 30 minutes  
to give the title compound.

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CLYK

Example 58

CLYK

1,4-Bis[2-(2-hydroxypropylamino)ethylamino]-5,8-  
-dihydroxyanthraquinone diacetate salt

P

9

A mixture of 228 mg. of 1,4-bis[2-(2-hydroxypropylamino)-  
ethylamino]-5,8-dihydroxyanthraquinone, 60 mg. of glacial acetic  
acid, and 10 ml. of ethanol is heated on a steam bath for 10 min-  
utes, cooled, treated with 50 ml. of acetone and cooled to obtain  
the title compound.

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CM

We claim:

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